



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1

Job Sheet 180785



Part No: D3272-1

Job Qty: 4 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Created By: Jesse White

Due Date: 8/3/18

Description:

Type: SOLD

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/3/18	0.00	0.00	Start Up Large Fab-4		
100	Large Fab	4 pcs		8/3/18	0.00	1.86	Large Fab 8		
110	QC	4 pcs		8/3/18	0.00	0.00	QC5		
120	Packaging	4 pcs		8/3/18	0.00	0.00	Packaging3 Large Fab		
130	QC21-SA	4 Ea		8/3/18	0.00	0.00	QC21		

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Debur
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	4 Ea (1 ea)	90-Start up Operation	5046616

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	4	15	0

Part Specifications

Specifications could not be found.



Container No: S095611



Part: D3272-1

Job No: 180785

Serial No/Batch: S095611

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Plex 7/16/18 10:37 AM dart.white.jesse

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Date: 07/24/18